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Injection Molding Design Z Puller

A sprue puller is one of many design requirements for most two-plate, cold-runner molds in order for it to run fully automatic. It is typically located directly opposite the shank end of the sprue bushing and its purpose is, as the name implies, to pull the molded sprue out of its bushing.

Tooling: Know the Basics of Sprue-Puller Design | [Plastics ...](#)

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The sprue puller must solidify enough to perform its function when the parts are ready to be ejected—not when the sprue puller is ready to be ejected. If it isn't, the cycle time has to be needlessly extended, which means your part cost just went up and your machine availability just went down.

How Sprue Pullers Help Prevent Molding Issues: Part 2 ...

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A wide variety of tool steels are available for injection mold construction. The table below lists the properties of common tool steels and the typical mold components for which they are used. Soft metals, such as aluminum and beryllium copper, can be used for prototype parts or short production runs up to 10,000 parts.

Injection Molding: Mold Design | [Avient](#)

Injection molding thermoplastic elastomers A sprue puller is one of many design requirements for most two-plate, cold-runner molds in order for it to run fully automatic. If you have a straight-sided sprue puller (or any straightsided boss on a runner or a part), use an ejector pin that is slightly smaller than the diameter of the puller (Fig.