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1 Lathe Tool and Work Offsets ~~Okuma lathe tool offset and mid~~
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Advanced Technologies for CNC Machining

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My 1987 Okuma MC3VA vertical CNC milling machine has an OSP500M-G operating system. ... Sometimes will stick in a Z position and stop a program because it can't move/ proceed until put in manual mode and jogged in Z out of this position. Many folks are telling me this is characteristic of a faulty ball screw assy.

Okuma MC3VA Z axis ball screw - Practical Machinist

My Okuma MC3VA VMC with OSP500M-G operating system is experiencing clunky operation and often becomes stuck in the Z axis operation resulting in a "Dif Over" alarm. I'm looking for advice or instructions on adjusting or replacing the Z axis ballscrew assembly.

Okuma MC3VA Z axis ballscrew - Practical Machinist

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