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### **D & D Industries - PRESSES, O.B.I., BACK GEARED, (Single ...**

Ever see a horizontal press, looks like the "C" section of an obi laying on its back. Just has legs under it. These are used in running compound dies, the parts eject from the die and just fall straight out. A press that does not incline, that looks like an OBI is really an OBS, open back straight or often called a gap frame.

### **What is OBI press? - Practical Machinist**

The capacities of OBI punch presses are measured in tonnage. OBI presses can be as light in capacity as 1 ton bench type punch presses and as heavy as 250 ton OBI heavy stamping presses. Kempler carries the entire range of punch press capacities from used 45 ton presses, to 60 ton presses, 75 ton presses, and up to 110 ton presses.

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